

EPOMARINE BTD 环氧面漆

PRODUCT DESCRIPTIONA two pack polyamide cured epoxy finish.产品简介是一种双组份聚酰胺固化的环氧面漆。

RECOMMENDED USE

用涂

As a finish in epoxy paint systems can be used in steel structure at industrial moderately to

severely corrosive environments. As intermediate coat for high durable topcoat.

用于中等或严酷工业腐蚀环境的钢结构表面,作为环氧涂层系统的面漆使用。也可作为高

性能面漆的中间漆使用。

FEATURES Super tough and strong films

产品特性 漆膜强韧

Excellent impact and abrasion resistance properties

极强的耐冲击耐磨损性能

Compatible with epoxy anticorrosive systems

适合同环氧防腐涂料配套

Good workability 良好的施工性能

PHYSICAL PROPERTIES

基本数据

ColorColors颜色各色

Gloss Semi-Gloss 光泽 亚光 Volume Solids 48%

体积固体份

Flash Point Greater than 21 °C

闪点 21℃以上

 Film thickness
 Dry 30-50 microns/coat
 Wet :63-104microns/coat

 涂装膜厚
 干膜: 30-50 微米/道
 湿膜: 63-104 微米/道

 Theoretical Coverage
 12.0m²/L/40 microns

 理论涂覆率
 12.0 平方米/升/40 微米

Practical coverage depending on surface conditions, environment, applications, etc.

实际涂覆率与表面处理, 外界环境, 施工方法等多种因素有关。

APPLICATION

施工

Application Temperature 5°C-40°C

施工温度

Mixing Combine Base with Hardener, mix thoroughly with power agitator

混合 混合主剂与固化剂,使用动力工具搅拌均匀

 Mixing Ratio
 Base/Hardener=5/1(by weight)

 混合比例
 主剂/固化剂=5/1 (质量比)

 Pot life
 5℃
 20℃
 30℃

 混合使用期
 12hrs
 8hrs
 6hrs

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Application Methods

施工方法

Airless spray, air spray, brush and roller

无气喷涂、空气喷涂、刷涂、滚涂

Airless spray 无气喷涂

Nozzle tip 喷嘴尺寸 0.33mm-0.43mm

Nozzle pressure 出口压力 ≥10Mpa

Thinning ratio 稀释比率 0-5% by volume (体积比)

Brush/Roller 刷涂、滚涂

Thinning ratio 稀释比率 5-10% by volume (体积比)

Thinner Epomarine Thinner #20

稀释剂 环氧稀释剂#20

温度 5°C 20℃ 30℃ Drying time & Temperature Overcoating interval Surface dry 指触干燥 4hrs 2hrs 1hr 干燥时间&涂装间隔 Touch dry 半硬干燥 30hrs 16hrs 8hrs

Min. interval 最小涂装间隔 30hrs 16hrs 8hrs

Max. interval 最大涂装间隔

Typical undercoat EPOMARINE EX-500, or according to the coating system of Cosco Kansai.

适用下涂 环氧漆 EX-500 或参考我司涂装配套

Typical topcoat

适用上涂

STORAGE Store in dry, cool condition and away from sources of heat and ignition. Containers must be kept

贮存 tightly closed.

贮存于干燥阴凉的环境中,远离热源及火源。包装桶必须保持封闭。

Shelf life 12 months from date of production (25°C)

贮存期限 自生产之日起 12 个月 (25°C)

DISCLAIMER

提请注意

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