



PRODUCT DESCRIPTION A self-curing inorganic zinc coating based on alkyl silicate binder

产品简介 烷基硅酸酯为基料的自干型无机富锌涂料

RECOMMENDED USE Compatible with blasted steel surfaces and inorganic zinc shop-primed surfaces

用途 适用于预处理后的钢材及无机富锌车间底漆表面

COMPLIED STANDARDS Complies with ISO 12944-5、SSPC PAINT 20、HG/T 3668-2009

符合标准 符合 ISO 12944-5、SSPC PAINT 20、HG/T 3668-2009 富锌底漆中的成分要求

FEATURES Remarkable corrosion resistance

产品特性 极好的防腐性能

Outstanding resistance to impact, mechanical abrasion and organic solvent

优良的耐冲击、耐磨损和耐有机溶剂性能

Excellent initial hardness

极好的初始硬度 High-build applicability 极好的厚涂施工性能

Remarkable heat resistance and less scorch by heat treatment

优良的耐热性, 热处理烧损少

PHYSICAL PROPERTIES

基本数据

ColorGrey颜色灰色Volume Solids60%

体积固体份

VOC402g/L, accord with EU Directive2004/42/EC, subcategory j
挥发性有机化合物含量
402g/L, 符合欧盟溶剂排放指令 2004/42/EC, j 子类别

Flash Point Greater than 19℃

闪点 19℃以上

 Film thickness
 Dry: 60-75 microns/coat
 Wet: 100-125microns/coat

 涂装膜厚
 干膜: 60-75 微米/道
 湿膜:100-125 微米/道

Theoretical Coverage 0.373kg/m²/75microns

理论涂布率 0.373 千克/平方米/75 微米

Practical coverage depending on surface conditions, environment, applications, etc.

实际涂布率与表面处理, 外界环境, 施工方法等多种因素有关。

APPLICATION

施工

Application Temperature 5°C-40°C

施工温度

Mixing Add powder to liquid first, then mix thoroughly with power agitator

混合 将粉末加入液体,使用动力工具搅拌均匀

Mixing Ratio Liquid/Powder=20/86(by weight) 混合比例 液体粉末=20/86 (重量比)

 Pot Life
 5℃
 10℃
 20℃
 30℃

 混合使用期
 8hrs
 7hrs
 6hrs
 5hrs



Application Methods 施工方法 Airless spray, air spray 无气喷涂、空气喷涂

Airless spray 无气喷涂

Nozzle tip 喷嘴尺寸 0.43mm-0.53mm

Nozzle pressure 出口压力 ≥10Mpa

Thinning ratio 稀释比率 0-10% by weight (重量比)

Thinner SD ZINC 2000PRIMER Thinner

稀释剂 专用稀释剂

Drying time & Temperature 温度 5°C 20°C 30°C 指触干燥 Overcoating interval Surface dry 60mins 30mins 30mins 干燥时间&涂装间隔 Touch dry 半硬干燥 3hrs 1hr 6hrs

Min. interval 最小涂装间隔 48hrs 48hrs 48hrs

Max. interval 最大涂装间隔

Applied Substrates Bare steel

适用底材 裸钢

Typical topcoat Epomarine Sealer Primer or according to the coating system of Cosco Kansai.

适用上涂 环氧连接漆或参考我司涂装配套

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Issued Date 2011/6/27 发行日期 2011/6/27