TANKCARE PC-3	
酚醛环氧漆PC-30	

PRODUCT DESCRIPTION 产品简介	A two pack hi solids hi-build epoxy novolac coating. 是一种双组份高固体厚浆型环氧酚醛涂料。
RECOMMENDED USE 用途	As a protective primer-finish coat can be used for internal surface of tanks. 一种底面合一涂料,作为舱室内壁使用。
产品特性	Remarkable heat resistance at temperatures up to 180℃(359°F) 良好的耐热性,耐热温度达180℃(359°F) Excellent high-build applicability 极好的厚涂施工性能 Excellent anti-abrasion and impact resistance 极好的耐磨损和耐冲击性能 Remarkable resistance to crude oil and seawater 良好的耐原油和耐海水性

PHYSICAL PROPERTIES

基本数据

Color Oxide red, Grey and White

颜色 铁红色、灰色和白色

Volume Solids 体积固体份

82%

VOC 158g/L, accord with EU Dircrtive2004/42/EC, subcategory j

挥发性有机化合物含量 158克/升,符合欧盟溶剂排放指令2004/42/EC,j子类别

Greater than30℃ Flash Point

闪点 30℃以上

Film thickness Dry: 100-300 microns/coat Wet: 122-366microns/coat 涂装膜厚 干膜:100-300微米/道 湿膜: 122-366微米/道

Theoretical Coverage

5.4m²/Ltr/150 microns 理论涂布率 5.4平方米/升/150 μ m

Practical coverage depending on surface conditions, environment,

applications, etc.

实际涂覆率与表面处理, 外界环境, 施工方法等多种因素有关。

APPLICATION

施工

Application Temperature

5℃-40℃ 施工温度

Combine Base with Hardener, mix thoroughly with power agitator Mixing

混合主剂与固化剂,使用动力工具搅拌均匀 混合

Base/Hardener=4.4/1 (by volume) Mixing Ratio

主剂/固化剂=4.4/1(体积比) 混合比例



Pot Life 混合使用期

5℃	20℃	30℃	
4hrs	2hrs	1hr	

Application Methods 施工方法 Airless spray, air spray, brush and roller 无气喷涂、空气喷涂、滚涂

Airless spray 无气喷涂

Nozzle tip	喷嘴尺寸	0.43mm-0.53mm		
Nozzle pressure	出口压力	≥10Mpa		
Thinning ratio	稀释比率	0-5% by volume (体积比)		

Brush/Roller 刷涂、滚涂

Thinner 稀释剂 Epomarine Thinner 环氧稀释剂

Drying time & Overcoating interval 干燥时间&涂装间隔

Temperature	温度	5℃	20℃	30℃
Surface dry	指触干燥	24hrs	4hrs	4hrs
Touch dry	半硬干燥	36hrs	16hrs	12hrs
Min. interval	最小涂装间隔	36hrs	16hrs	16hrs
Max. interval	最大涂装间隔	14days	7days	7days

Applied Substrate 适用底材

Bare steel 裸钢

Typical topcoat 活用 上注

Tankcare PC-30 酚醛环氧漆PC-30

适用上涂

STORAGE

贮存

Store in dry, cool condition and away from sources of heat and ignition. Containers must be kept tightly closed.

贮存于干燥阴凉的环境中,远离热源及火源。包装桶必须保持封闭。

Shelf life 贮存期限 12months from date of production (25℃) 自生产之日起12个月(25℃)

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