

## **Protective Coatings**

## SD ZINC PRIMER 500 环氧富锌底漆 500

PRODUCT DESCRIPTION

A high-build organic zinc rich anti-corrosive coating based on epoxy resin, polyamide hardener and 产品简介

zinc powder

厚涂型环氧富锌防腐漆,由环氧树脂、聚酰胺及锌粉组成

RECOMMENDED USE For steel structure at industrial severe corrosive environment

用途 用于工业环境下严酷腐蚀环境的钢结构表面

**COMPLIED STANDARDS** Complies with ISO 12944-5、SSPC PAINT 20、HG/T 3668-2009

符合标准 符合 ISO 12944-5、SSPC PAINT 20、HG/T 3668-2009 富锌底漆中的成分要求

**FEATURES** Remarkable corrosion resistance

产品特性 极佳的防腐性能

> High build applicability 良好的厚涂施工性 Quick drying

干燥迅速

Excellent resistance to abrasions and impacts

极好的耐磨损、耐冲击性能

Long-term protection when used with epoxy coatings

与环氧涂料配套时可提供长期的保护

## PHYSICAL PROPERTIES

基本数据

Color Grey 颜色 灰色 **Volume Solids** 58%

体积固体份

365g/L, accord with EU Dircrtive2004/42/EC, subcategory j VOC 挥发性有机化合物含量 365g/L, 符合欧盟溶剂排放指令 2004/42/EC, j 子类别

Flash Point Greater than 19°C

闪点 19℃以上

Film thickness Dry: 30-80 microns/coat Wet: 52-138microns/coat 涂装膜厚 干膜: 30-80 微米/道 湿膜:52-138 微米/道

0.232kg/m<sup>2</sup>/50 microns **Theoretical Coverage** 理论涂布率 0.232 千克/平方米/50 微米

Practical coverage depending on surface conditions, environment, applications, etc.

实际涂布率与表面处理, 外界环境, 施工方法等多种因素有关。

**APPLICATION** 

施工

**Application Temperature** 5℃-40℃

施工温度

**Mixing** Combine Base with Hardener, mix thoroughly with power agitator

混合 混合主剂与固化剂,使用动力工具搅拌均匀

**Mixing Ratio** Base/Hardener=19/1(by weight) 混合比例 主剂/固化剂=19/1(重量比)





Pot Life

混合使用期

Application Methods 施工方法 5℃

16hrs

10℃ 12hrs 20℃ 8hrs

 $0^{\circ}$ C

30℃ 6hrs

Airless spray, air spray, brush and roller

无气喷涂、空气喷涂、刷涂、滚涂

Airless spray 无气喷涂

Nozzle tip

喷嘴尺寸

0.43mm-0.53mm

Nozzle pressure

出口压力

≥10Mpa

Thinning ratio

稀释比率

0-10% by weight (重量比)

Brush/Roller 刷涂、滚涂

Thinning ratio

稀释比率

0-10% by weight (重量比)

**Thinner** Epomarine Thinner

稀释剂 环氧漆稀释剂

Drying time &

Temperature

Touch dry

Bare steel

温度

5°C

20℃

30℃

Overcoating interval

Surface dry

指触干燥

30mins

20mins 4hrs

24hrs

10mins 3hrs

干燥时间&涂装间隔

Min. interval

半硬干燥 最小涂装间隔 7hrs 24hrs

Store in dry, cool condition and away from sources of heat and ignition. Containers must be kept

rs

4hrs

Max. interval

最大涂装间隔

**Applied Substrate** 

适用底材

适用上涂

材 裸钢

Typical topcoat

Universal EP-50, EPOMARINE EX-500 or according to the coating system of Cosco Kansai. 通用环氧漆 EP-50,环氧漆 EX-500 或参考我司涂装配套

STORAGE

贮存

tightly closed.

贮存于干燥阴凉的环境中,远离热源及火源。包装桶必须保持封闭。

Shelf life

12 months from date of production (25°C)

贮存期限

自生产之日起 12 个月(25℃)

DISCLAIMER

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