EPOFEND MT-30 特种环氧漆MT-30					
PRODUCT DESCRIPTION 产品简介	A low VOC, high solids, two pack surface tolerant epoxy maintenance coating. 是一种低VOC含量、高固体、双组份表面容忍型环氧涂料。				
RECOMMENDED USE 用途	For a variety surface including hand prepared rusty steel and other low requirement surface at environments of maintenance. 在维修配套中用于手动工具处理的带锈底材或其他低表面处理要求的表面。				
产品特性	Low VOC, High volume solids 低VOC含量,高固体份 Good anti-corrosive performance 极好的防腐性能 Excellent surface-tolerant properties 极好的表面适应性能 Tough and strong films 漆膜坚韧 Good adhesion to damp surfaces 同潮湿表面也有良好的附着力				
PHYSICAL PROPERTIES					
基本数据 Color 颜色	Dark Grey and Oxide Red (Do not recommend light color) 深灰色和铁红色(不推荐浅色)				
Volume Solids 体积固体份	80%				
VOC 挥发性有机化合物含量	267g/L, accord with EU Dircrtive2004/42/EC, subcategory j 267克/升,符合欧盟溶剂排放指令2004/42/EC,j子类别				
Flash Point 闪点	Greater than 24℃ 24℃以上				
Film thickness 涂装膜厚	Dry:75-200microns/coat Wet: 94-250microns/coat 干膜:75-200微米/道 湿膜: 94-250微米/道				
Theoretical Coverage 理论涂布率	8.0m²/Ltr/100 microns 8.0平方米/升/100 μ m Practical coverage depending on surface conditions, envi- ronment, applications, etc. 实际涂覆率与表面处理, 外界环境, 施工方法等多种因素有关。				
APPLICATION 施工					
Application Temperature 施工温度	5℃-40℃				
Mixing 混合					



Mixing Ratio 混合比例 Base/Hardener=5.1/1 (by volume) 主剂/固化剂=5.1/1 (体积比)

Pot Life 混合使用期

5℃	10℃	20℃	30℃
10hrs	8hrs	4hrs	2hrs

Application Methods 施工方法 Airless spray, air spray, brush and roller 无气喷涂、空气喷涂、刷涂、滚涂

Airless spray 无气喷涂

Nozzle tip	喷嘴尺寸	0.43mm-0.53mm ≥15Mpa		
Nozzle pressure	出口压力			
Thinning ratio	稀释比率	0-5% by volume (体积比)		

Brush/Roller 刷涂、滚涂

Thinner 稀释剂 Epomarine Thinner

环氧稀释剂

Drying time & Overcoating interval 干燥时间&涂装间隔

Temperature	温度	5℃	10℃	20℃	30℃
Surface dry	指触干燥	14hrs	12hrs	10hrs	8hrs
Touch dry	半硬干燥	48hrs	48hrs	18hrs	16hrs
Min. interval	最小涂装间隔	48hrs	24hrs	24hrs	18hrs
Max. interval	最大涂装间隔	7days	7days	7days	7days

Applied Substrate 适用底材

Bare steel

裸钢

Typical undercoat

Various of existing paints etc..

适用下涂

大部分旧漆膜等

Typical topcoat 适用上涂

PU Finish, or according to the coating system of Cosco Kansai.

聚氨酯面漆,或参考我司涂装配套

STORAGE 贮存 Store in dry, cool condition and away from sources of heat and

ignition. Containers must be kept tightly closed.

贮存于干燥阴凉的环境中,远离热源及火源。包装桶必须保持封闭。

Shelf life 贮存期限 12months from date of production (25℃) 自生产之日起12个月(25℃)

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