

RABAMARINE PRIMER HB

厚涂型氯化橡胶底漆

PRODUCT DESCRIPTION 产品简介	General chlorinated rubber anticorrosive primer 由氯化橡胶和防腐颜料组成的通用氯化橡胶防腐底漆	
RECOMMENDED USE 用途	For steel structure in immersion and non immersion areas, ship bottoms, boottops, topsides and deck etc. 用于浸没和非浸没区域的钢结构表面，如船底、水线干舷、甲板等	
FEATURES 产品特性	Good corrosion resistance 良好的防腐性能 Very good adhesion to various substrates 同各类底材附着力良好 Quick drying 干燥迅速 Excellent resistance to sea water and cathodic protection 优良的耐海水性和阴极保护能力 Can be overcoated with both chlorinated rubber and oleoresinous topcoats and various antifouling paints 可以覆涂氯化橡胶、油性涂料或其它各类防污涂料	
PHYSICAL PROPERTIES 基本数据		
Color 颜色	Oxide red and Grey 铁红色、灰色	
Volume Solids 体积固体份	49%	
VOC 挥发性有机化合物含量	500g/L 500克/升	
Flash Point 闪点	Greater than 23°C 23°C以上	
Film thickness 涂装膜厚	Dry : 50–90 microns/coat 干膜: 50–90微米/道	Wet : 102–184microns/coat 湿膜: 102–184微米/道
Theoretical Coverage 理论涂布率	7.0 m ² /L/70 microns 7.0平方米/升/70 μm Practical coverage depending on surface conditions, environment, applications, etc. 实际涂布率与表面处理, 外界环境, 施工方法等多种因素有关。	
APPLICATION 施工		
Application Temperature 施工温度	–5°C–40°C	
Mixing 混合	Mix thoroughly with power agitator 使用动力工具搅拌均匀	

Mixing Ratio
混合比例

One component coating
单组份涂料

Application Methods
施工方法

Airless spray, air spray, brush and roller
无气喷涂、空气喷涂、刷涂、滚涂

Airless spray 无气喷涂

Nozzle tip	喷嘴尺寸	0.43mm-0.53mm
Nozzle pressure	出口压力	≥ 10Mpa
Thinning ratio	稀释比率	0-10% by volume (体积比)

Brush/Roller 刷涂、滚涂

Thinning ratio	稀释比率	0-10% by volume (体积比)
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Thinner
稀释剂

Rabamarine Thinner
氯化橡胶稀释剂

Drying time &
Overcoating interval
干燥时间&涂装间隔

Temperature	温度	-5℃	5℃	20℃	30℃
Surface dry	指触干燥	1.5hrs	1hr	30mins	15mins
Touch dry	半硬干燥	10hrs	6hrs	4hrs	2hrs
Min. interval	最小涂装间隔	10hrs	6hrs	4hrs	2hrs
Max. interval	最大涂装间隔	—	—	—	—

Applied substrates
适用底材

Bare steel
裸钢

Typical topcoat
适用上涂

Rabamarine BTB, or according to the coating systems of Cosco Kansai.
Rabamarine BTB,或参考我司推荐配套。

STORAGE
贮存

Store in dry, cool condition and away from sources of heat and ignition. Containers must be kept tightly closed.
贮存于干燥阴凉的环境中, 远离热源及火源。包装桶必须保持封闭。

Shelf life
贮存期限

12months from date of production (25℃)
自生产之日起12个月 (25℃)

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